



**M20 SINGLE NOZZLE VALVE GATE ASSEMBLY**

NOTE:  
VALVE GATE PIN IS SHOWN IN THE "CLOSED" POSITION  
THE PIN SHOULD PROTRUDE INTO THE PART .003/.005 in.

MAXIMUM GATE / PIN SIZE: .170 in. Dia.  
STANDARD PIN SIZES: .120, .140, .160in. Dia.

SEE M20 VALVE GATE NOZZLE WELL DETAIL DRAWING

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF POLYSHOT AND SHOULD NOT BE USED BY OTHER PARTIES WITHOUT WRITTEN AUTHORIZATION FROM POLYSHOT INC.

**CONFIDENTIAL**

UNLESS OTHERWISE SPECIFIED, DIMS. ARE IN INCHES AND TOLERANCES ARE:  
.XX +/- .01"      ANGLES +/- .05°  
.XXX +/- .001"  
.XXXX +/- .0005"

JOB NUMBER:	M20 SNVG		
CUSTOMER NAME:	POLYSHOT		
PROJECT DESCRIPTION:	M20 SNVG - "A" LENGTH		
<b>POLYSHOT</b> <small>75 Luster Garden Drive • West Henrietta, NY 14586 P: (716) 295-8810 • F: (716) 295-9815 www.polyshot.com</small>			
ENGINEER:	APPROVAL SIGNATURE:	REV.:	CREATION DATE:
CTG		A	3/7/2016
SCALE:	FILENAME:	SHT. SIZE:	SHEET NO.:
1:1	SNVG M20 Assembly For Customer	A	1 OF 1